

Fuel production on Mars with the Sabatier Electrolyzer



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We are developing a solar-powered device that upgrades H_2O and CO_2 into O_2 and CH_4



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Combine H_2O electrolysis for H_2 formation with Sabatier chemistry to upgrade CO_2 to CH_4 in a single device

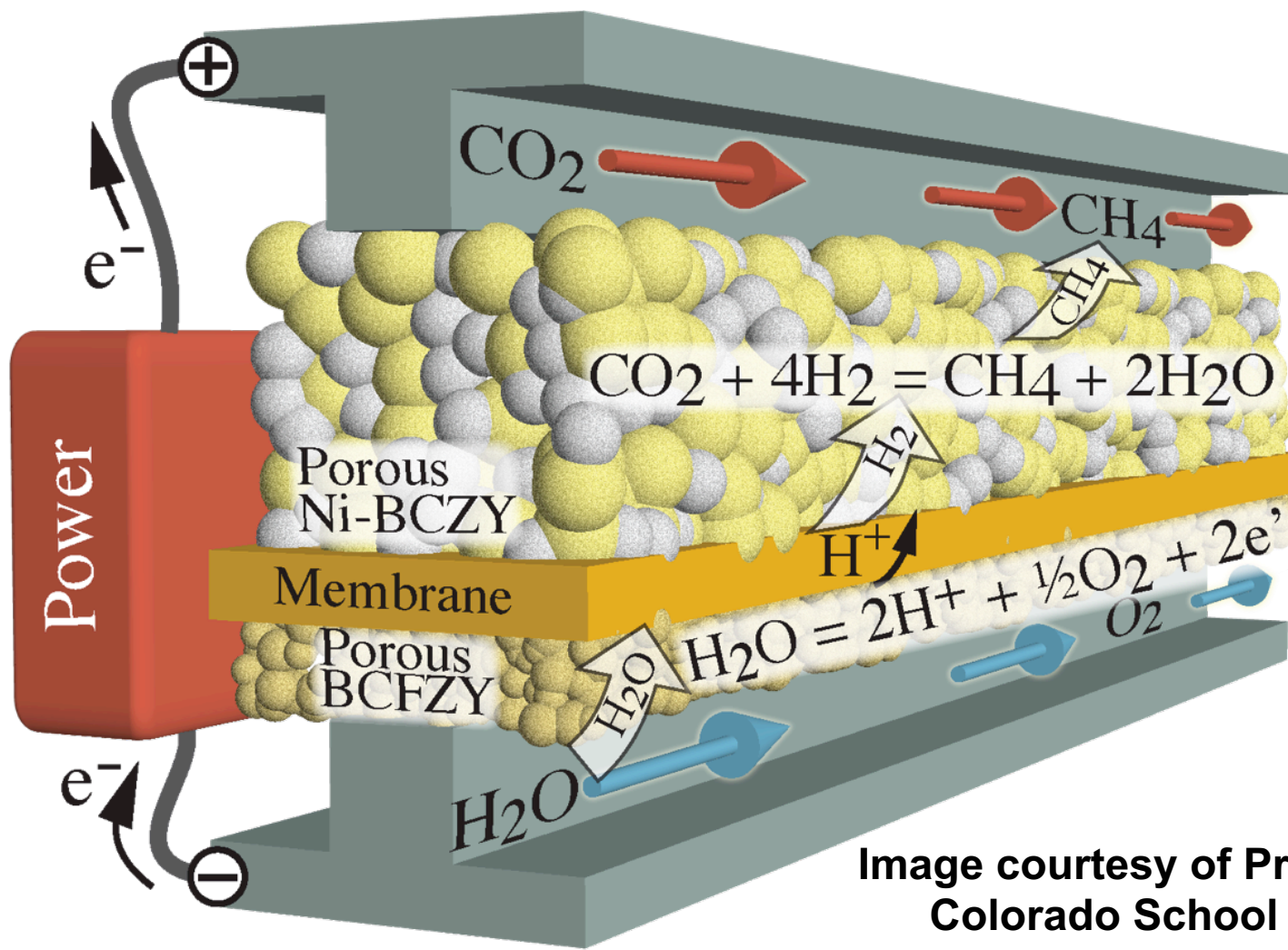


Image courtesy of Prof. R.J. Kee,
Colorado School of Mines

Our “Sabatier Electrolyzer” to make fuel & O₂ on Mars leverages our programs on proton-conducting ceramics



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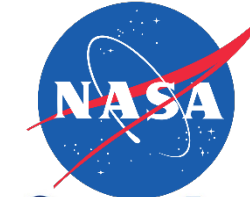
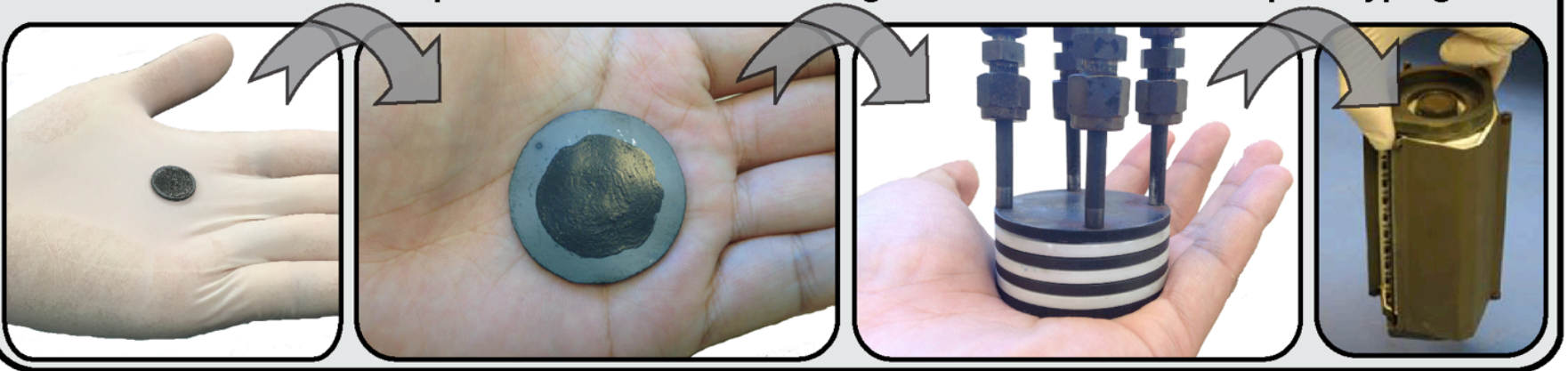
- ARPA-E REBELS: Proton conducting ceramic fuel cells (5 years)
- ARPA-E REFUEL: NH₃ synthesis with protonic ceramics (3.5 yrs)
- EERE HTWS: Proton-conducting ceramics electrolyzers (2 yrs)
- FE NETL: CO₂-to-Fuels through electrochemical catalysis (2 yrs)
- NASA NSTRF: Making fuel on Mars with protonic ceramics (2 yrs)

REBELS Program: FuelCell Energy and Colorado School of Mines

Cell scale up

Stack integration

Stack prototyping



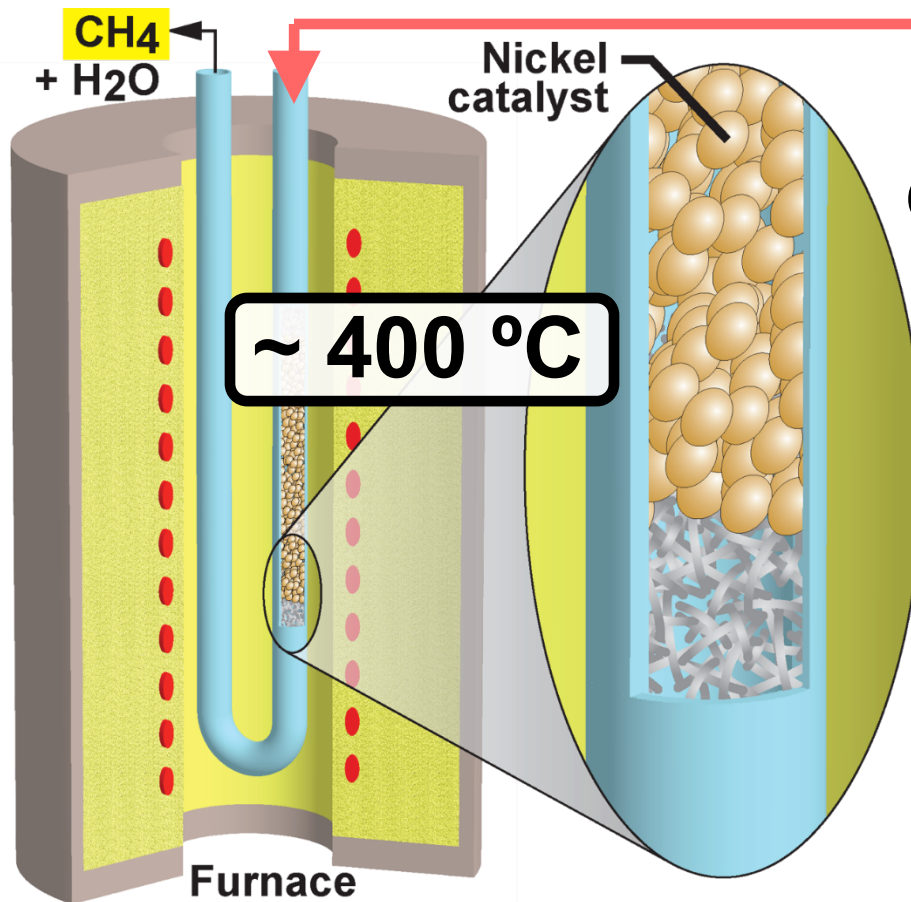
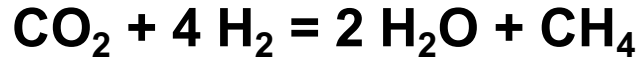
NASA's current CH₄-synthesis approach utilizes two separate devices: electrolyzer + Sabatier reactor



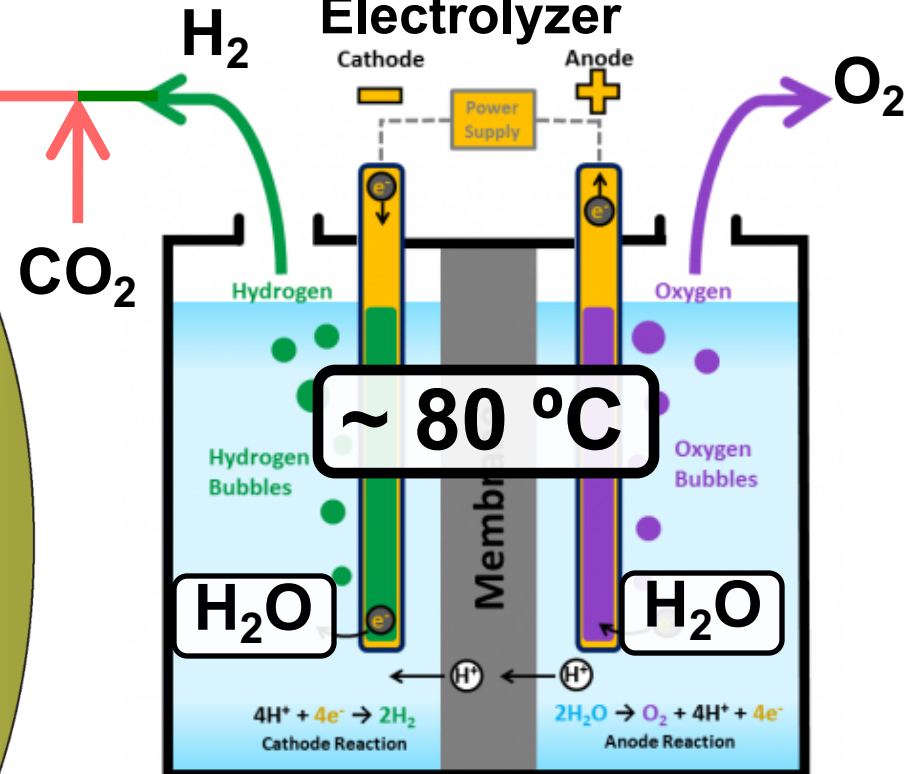
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Sabatier Packed-Bed Reactor



Polymer Electrolyte Membrane Electrolyzer



- Thermally incompatible
- Inefficient (~ 25%)
- Power intensive
- Heavy

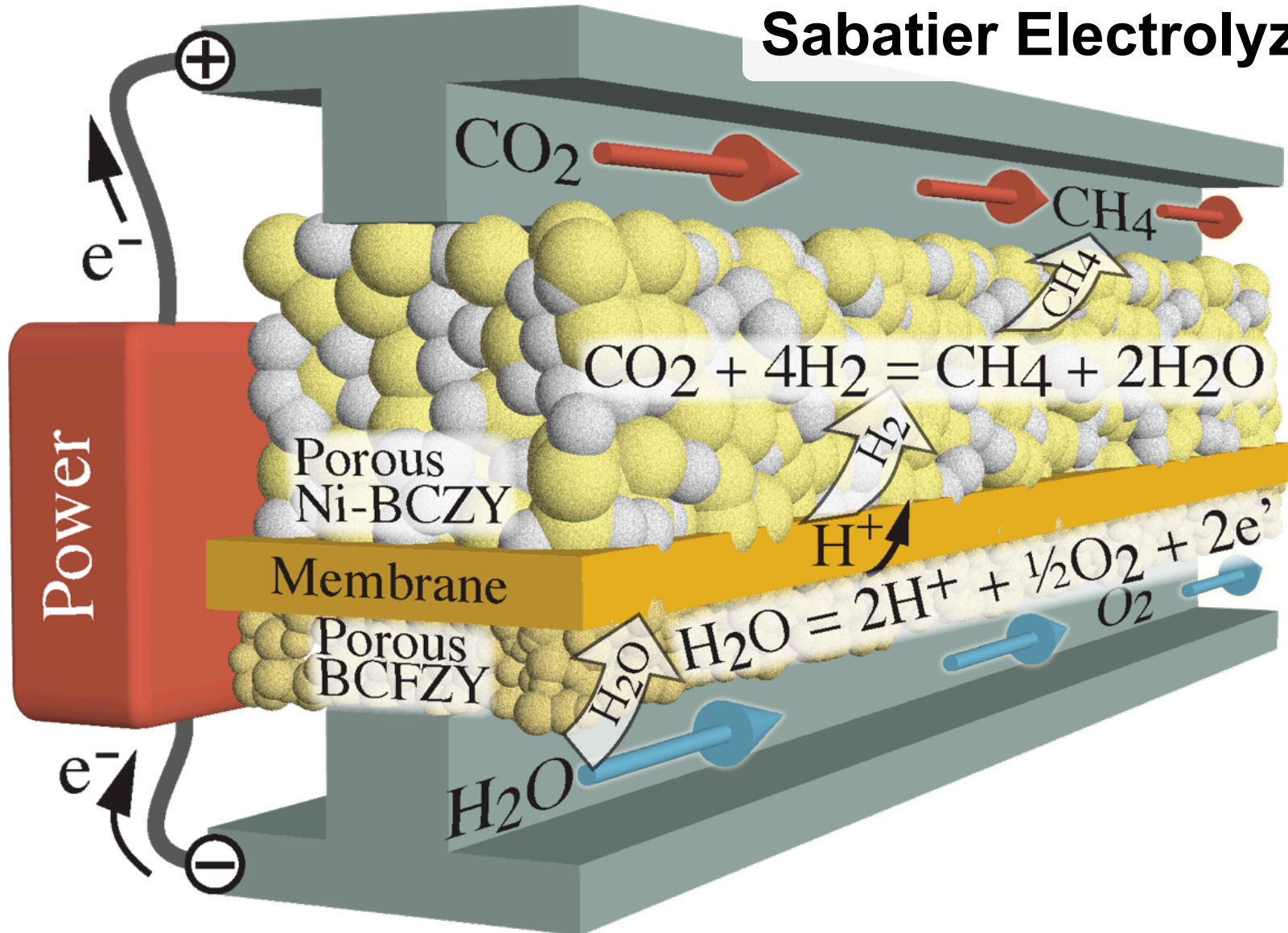
In contrast, our Sabatier Electrolyzer combines H_2 and CH_4 synthesis into a single device



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Sabatier Electrolyzer



Our Sabatier Electrolyzer harness the unique properties of protonic-conducting ceramic materials

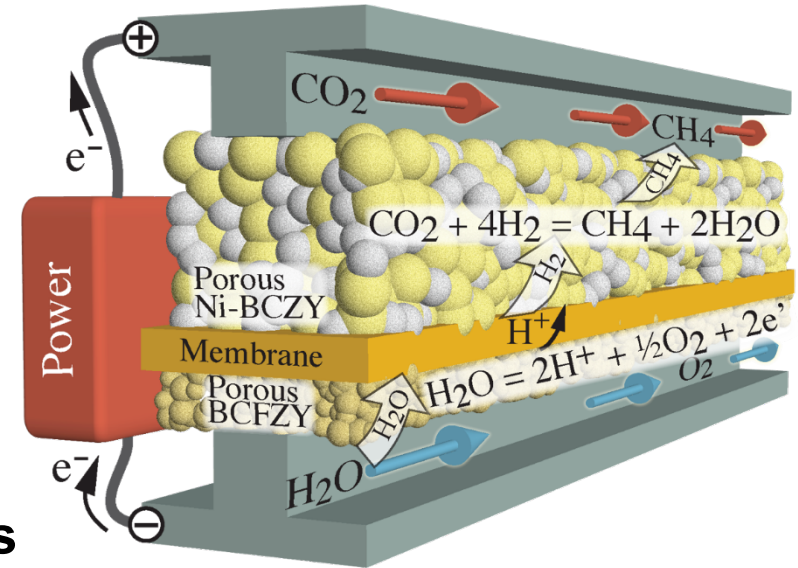


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Protonic-ceramic materials properties

- 400 – 500 °C operation
- Small charge carrier (H^+)
- Efficiency can reach 75%



There are many fuel-synthesis questions

- Are these novel materials stable in Martian atmospheres?
 - The $BaCe_{0.4}Zr_{0.4}Y_{0.1}Yb_{0.1}O_{3-d}$ material may break down
 - Exposure to CO_2
 - Carbon deposition within the fuel electrode
 - Electrode failure during steam electrolysis
- What is the CO_2 conversion and CH_4 selectivity in this Sabatier Electrolyzer architecture?

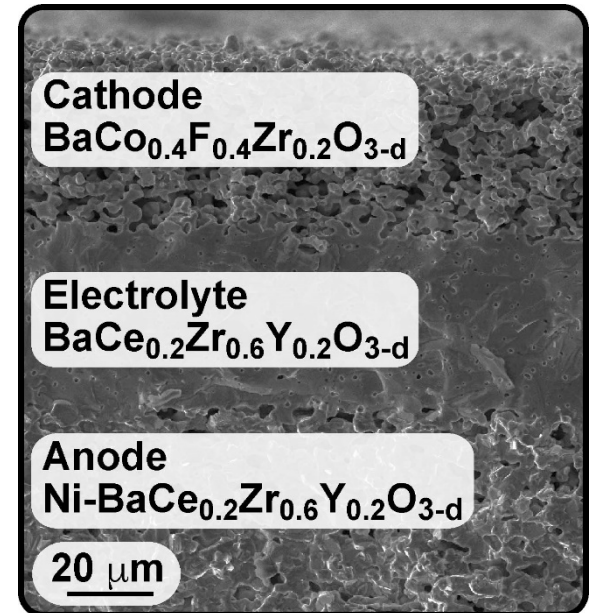
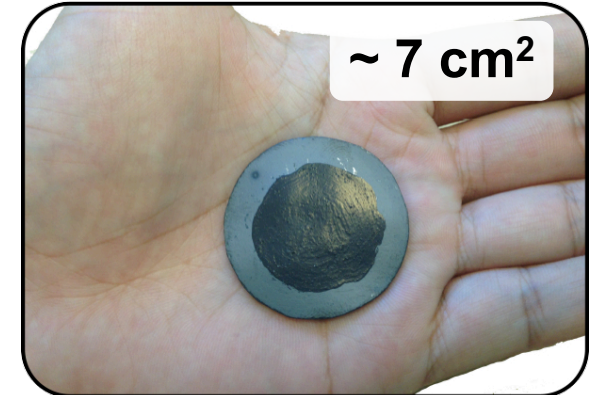
We have developed cell-fabrication methods to increase cell size “beyond the button”



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- Solid-state reactive sintering (SSRS) for both button and prototype cell fabrication
 - Simultaneous BCZY phase formation and cell fabrication
 - **Single 1450 °C sintering step combines $\text{BaCe}_{0.4}\text{Zr}_{0.4}\text{Y}_{0.1}\text{Yb}_{0.1}\text{O}_{3-d}$ calcination & cell fabrication**
 - BaCO_3 , CeO_2 , ZrO_2 , Y_2O_3 , trace NiO
 - Manufacturing cost drastically reduced
- Prototype cells utilize dry pressing of anode and dip coating of electrolyte
 - Anode: 55% NiO : 45% BCZY26
 - Electrolyte: BCZY26, no NiO added
- $\text{BaCo}_{0.4}\text{Fe}_{0.4}\text{Zr}_{0.2}\text{O}_{3-\delta}$ cathode
 - Triple-conducting electrode (H^+ , O^{2-} , e')



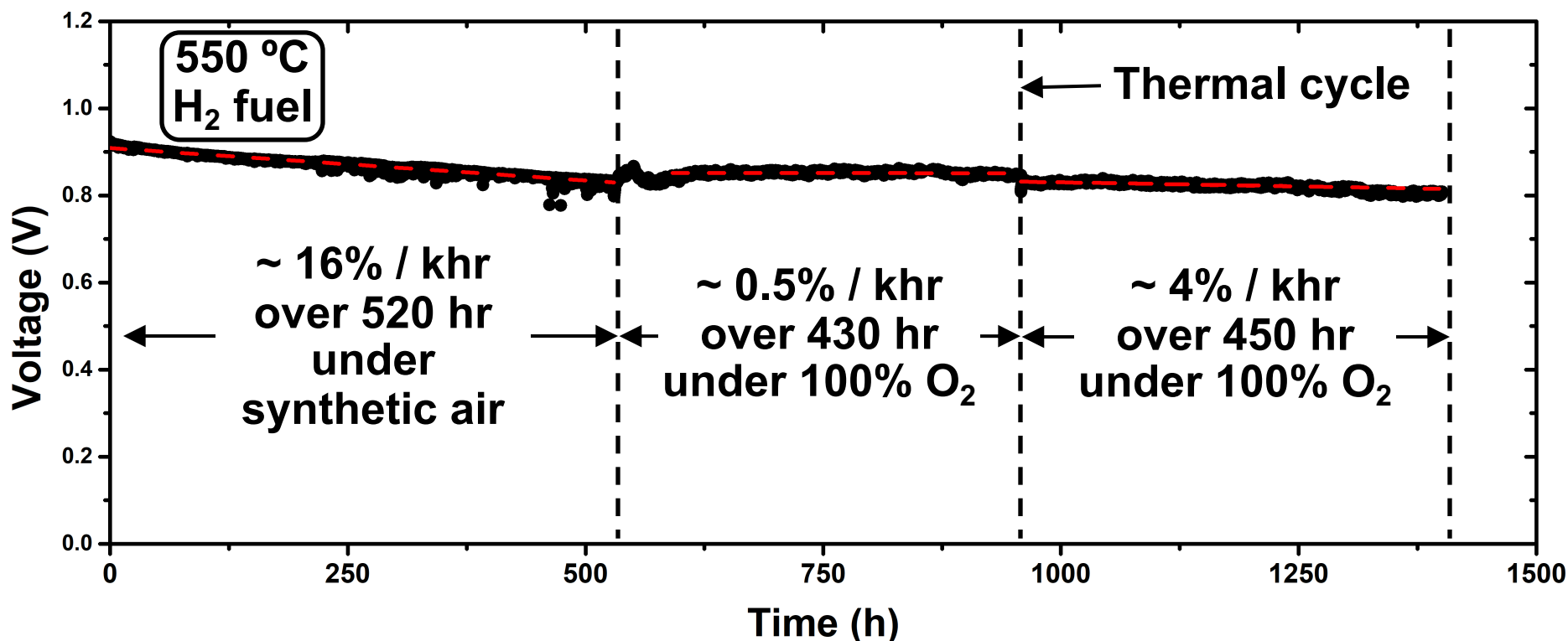
We have shown very stable performance during electricity generation in “fuel-cell mode”



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Degradation protonic-ceramic fuel cell over 1400 hours of operation



Can we reproduce this durability during methane synthesis?

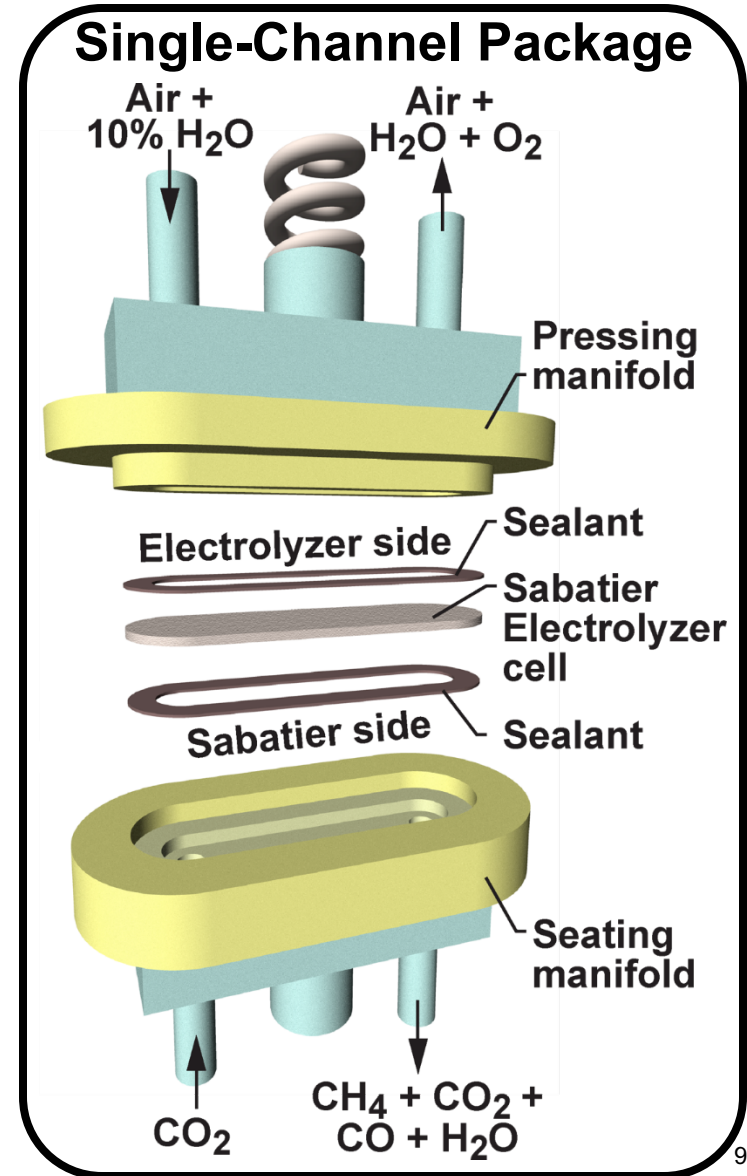
We package the Sabatier Electrolyzer to accurately quantify CO_2 conversion & CH_4 selectivity



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- **Single-channel package features**
 - Simulates conditions within a larger-scale, multi-cell, multi-channel stack
 - Gases flow along and diffuse into catalytic cell electrode
 - Unlike packed-bed Sabatier reactor
 - Explore conversion & selectivity over wide operational space
- **Operating parameters of interest**
 - Temperature
 - Gas hourly space velocity
 - H_2 -to- CO_2 stoichiometry
 - Fraction of electrochemically produced hydrogen



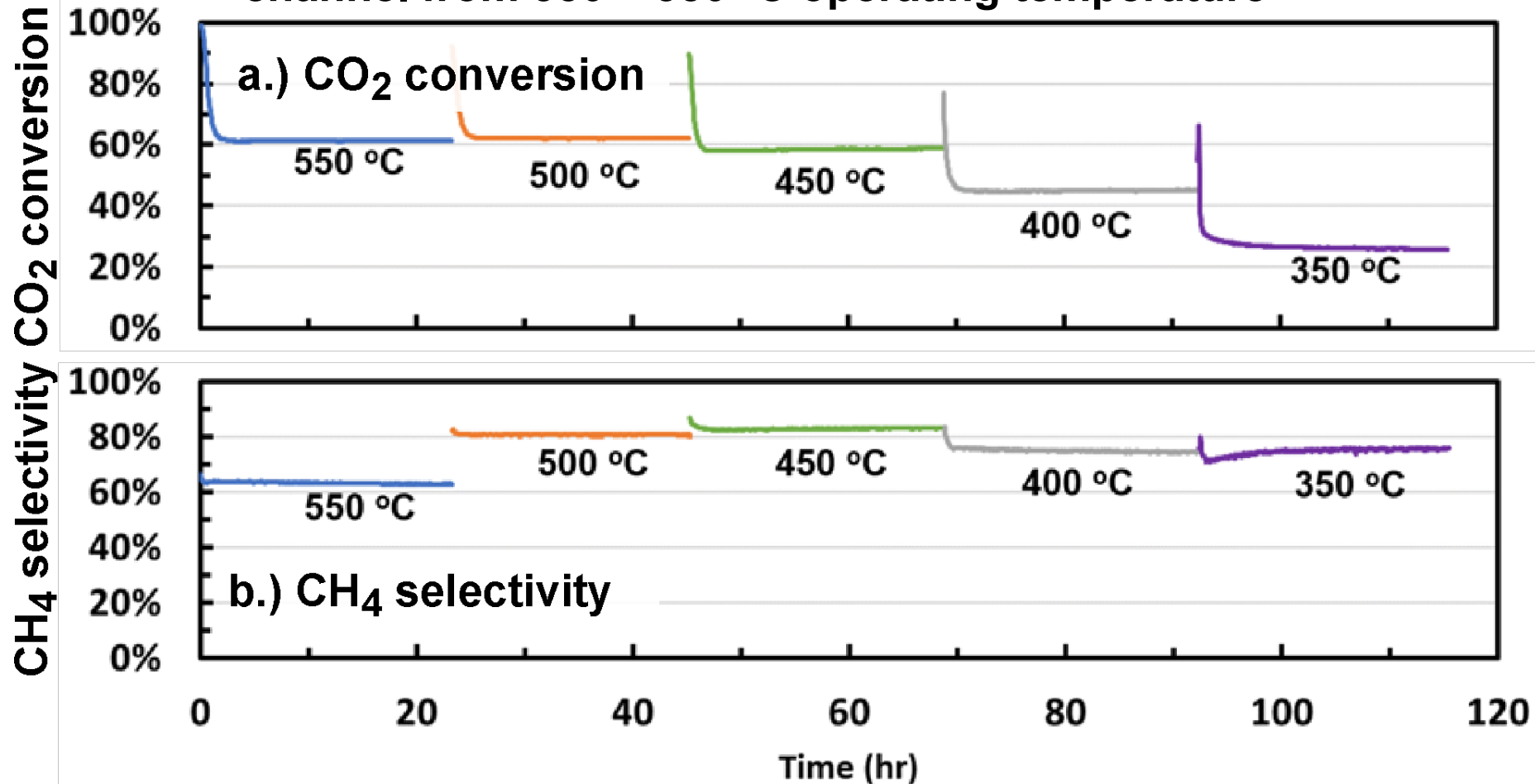
Initial studies: CO₂ conversion and CH₄ selectivity *in absence* of electrochemically produced H₂



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CO₂ conversion and CH₄ selectivity with H₂ and CO₂ co-fed to fuel channel from 350 – 550 °C operating temperature



Steady results over ~ 120 hours provide confidence that materials are stable

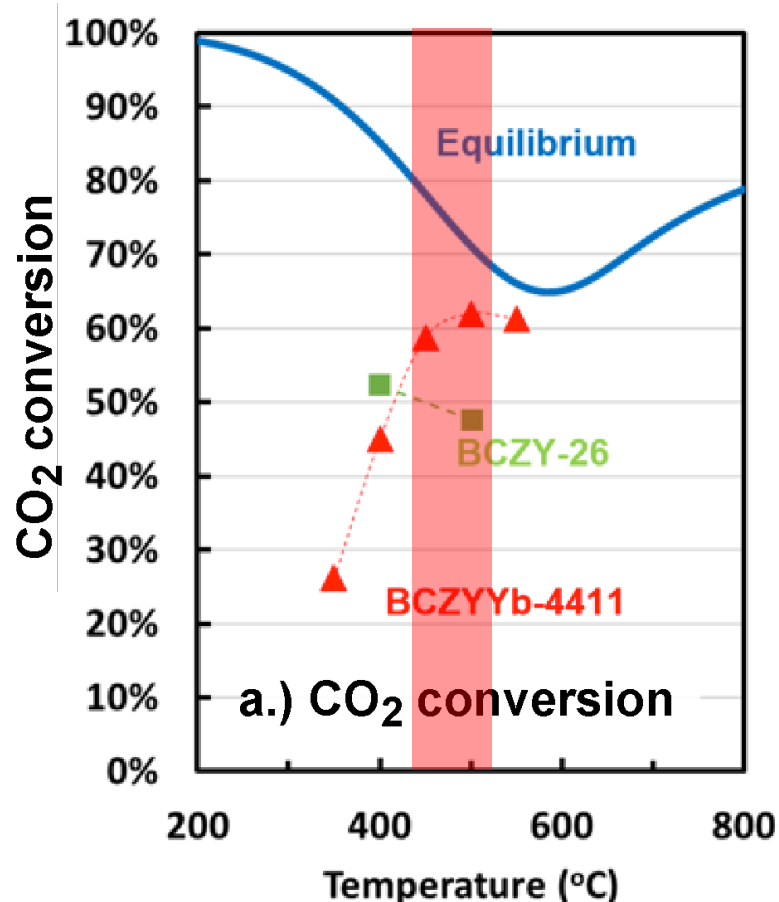
Tradeoffs between Sabatier kinetics and limits of thermodynamics is evident



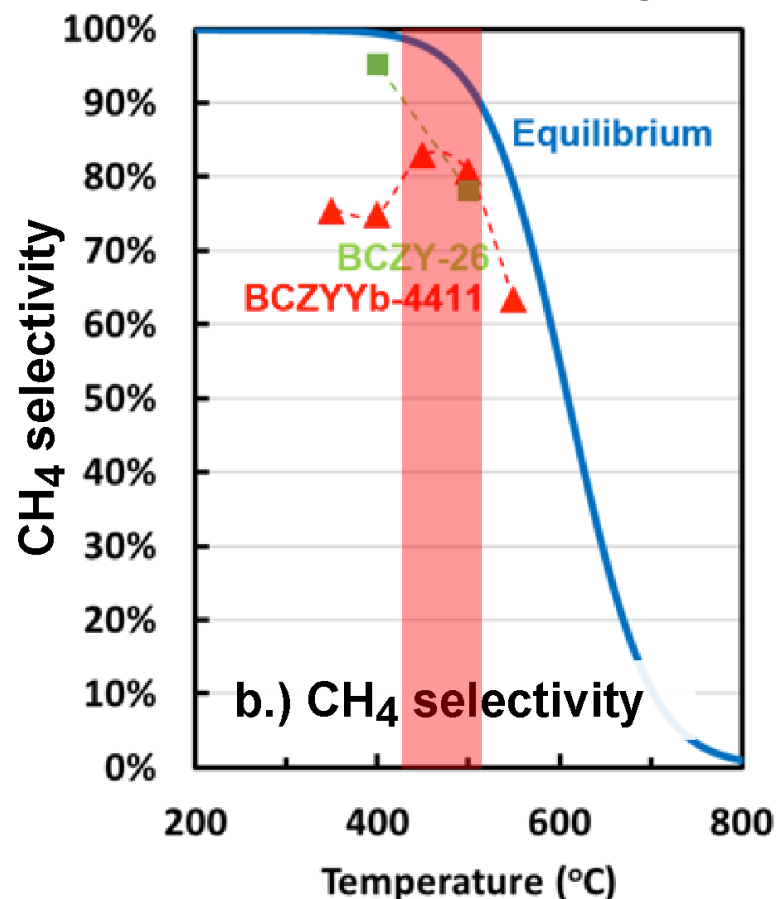
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CO₂ conversion



CH₄ selectivity



Ideal operating temperature appears to be near 450 – 500 °C

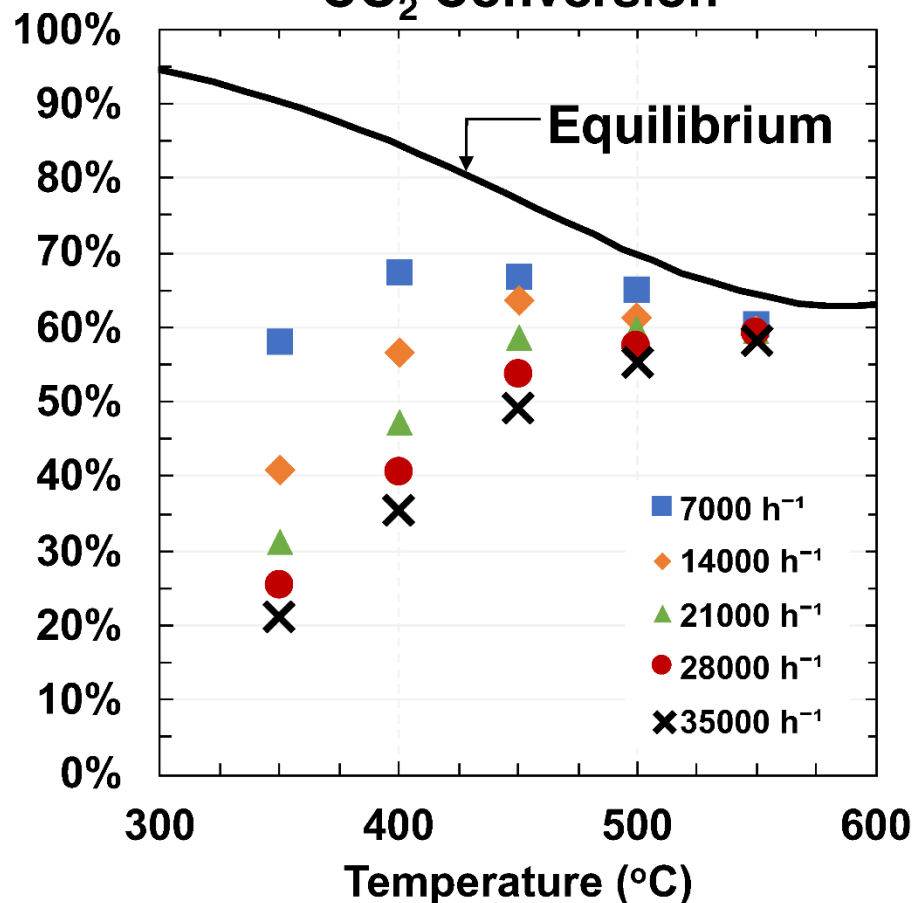
As expected, higher CO₂ conversion & CH₄ selectivity are found with lower Gas Hourly Space Velocity



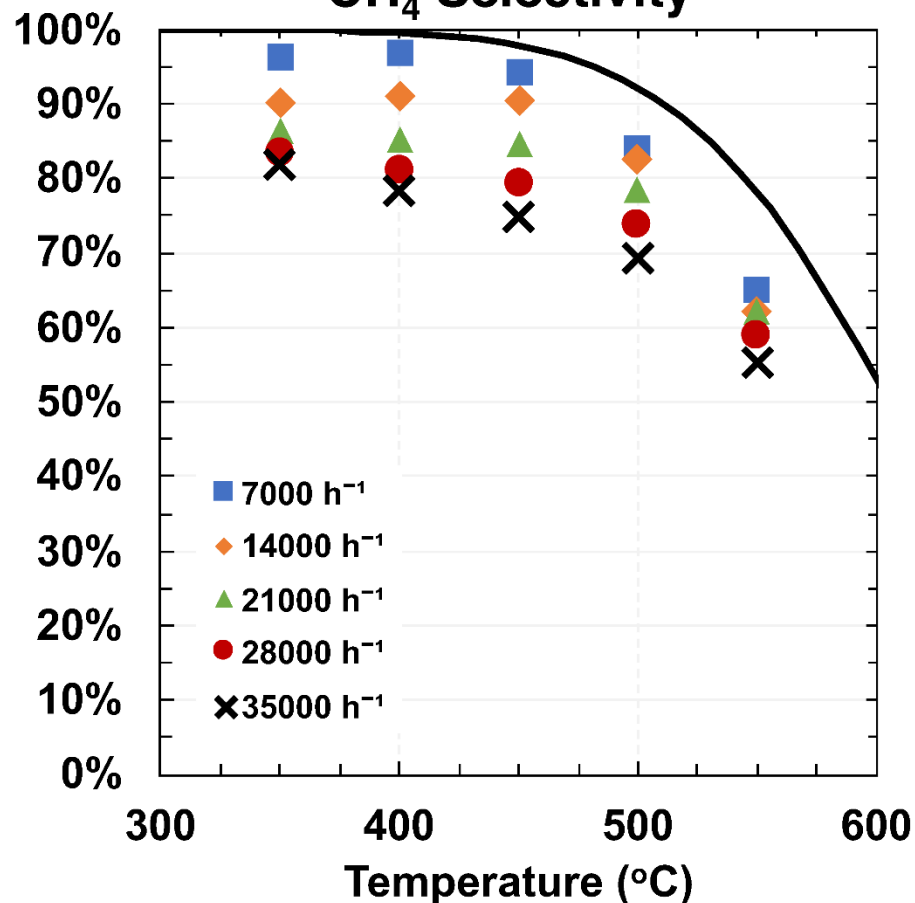
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CO₂ Conversion



CH₄ Selectivity



Reasonable conversion and selectivity at 14,000 hr⁻¹, 450 °C

In summary, CSM has demonstrated encouraging preliminary results with the Sabatier Electrolyzer



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- **Stability of proton-conducting ceramics in high CO₂ is evident**
 - **Over 100 hours of continuous operation with no performance degradation**
- **Encouraging CO₂ conversion and CH₄ selectivity demonstrated**
 - **All tests to date reflect the zero-electrolysis “bound”**
 - **CO₂ conversion over 60% at 450 °C**
 - **CH₄ selectivity over 80% at 450 °C**
- **Gas Hourly Space Velocity can dramatically alter performance**
 - **Reasonable CO₂ conversion and CH₄ selectivity at 14,000 hr⁻¹**

Going forward

- **Explore the other “bound” of Sabatier Electrolyzer**
 - **All hydrogen produced through electrolysis of H₂O**
- **Execute energy efficiency and mass analyses**
 - **Compare results with current state-of-the-art**

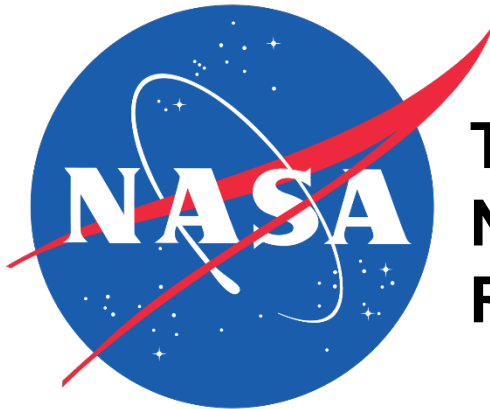
Acknowledgements



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Thank you for your kind attention!

